



REPLACEMENT SHEET

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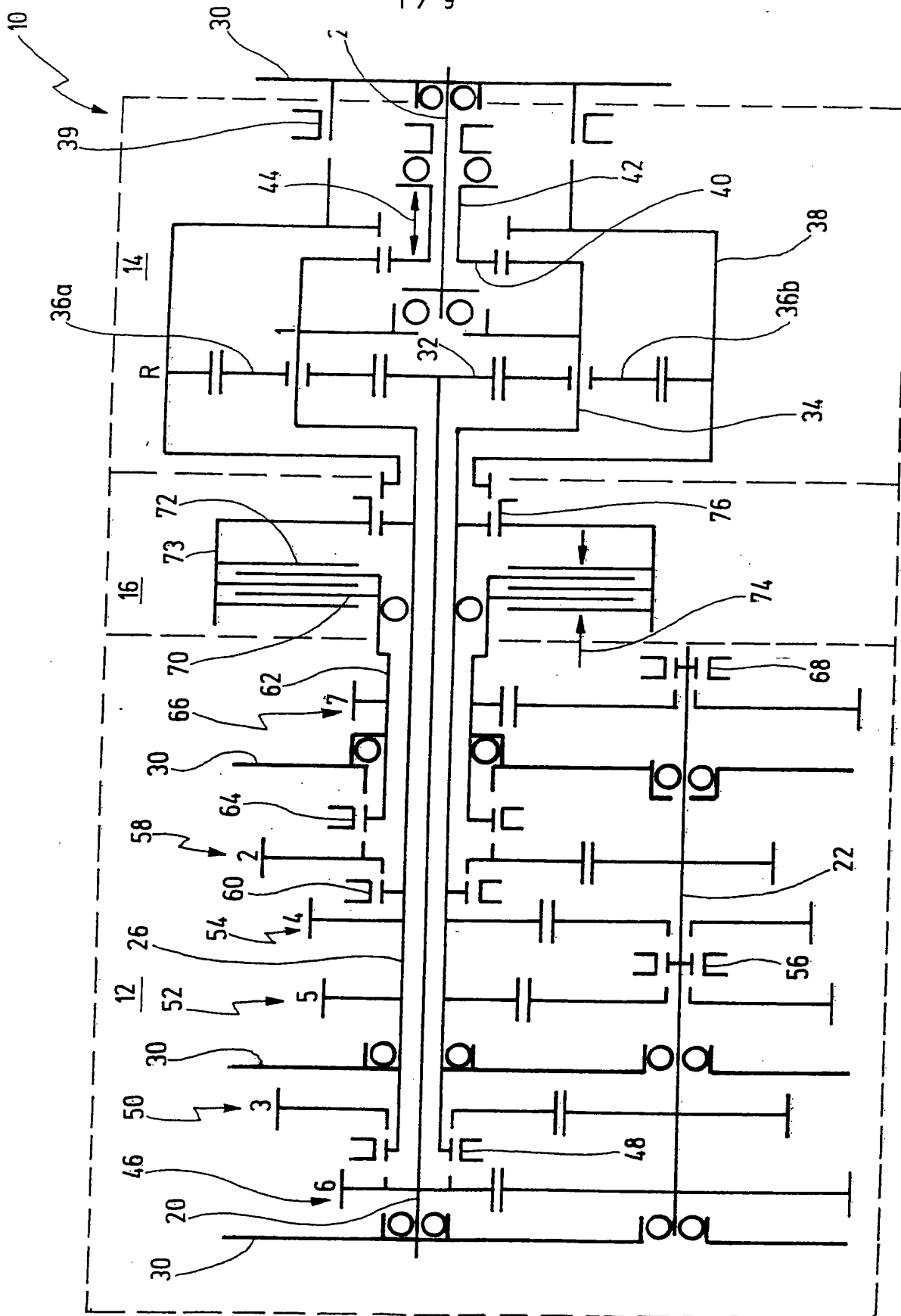


Fig.1

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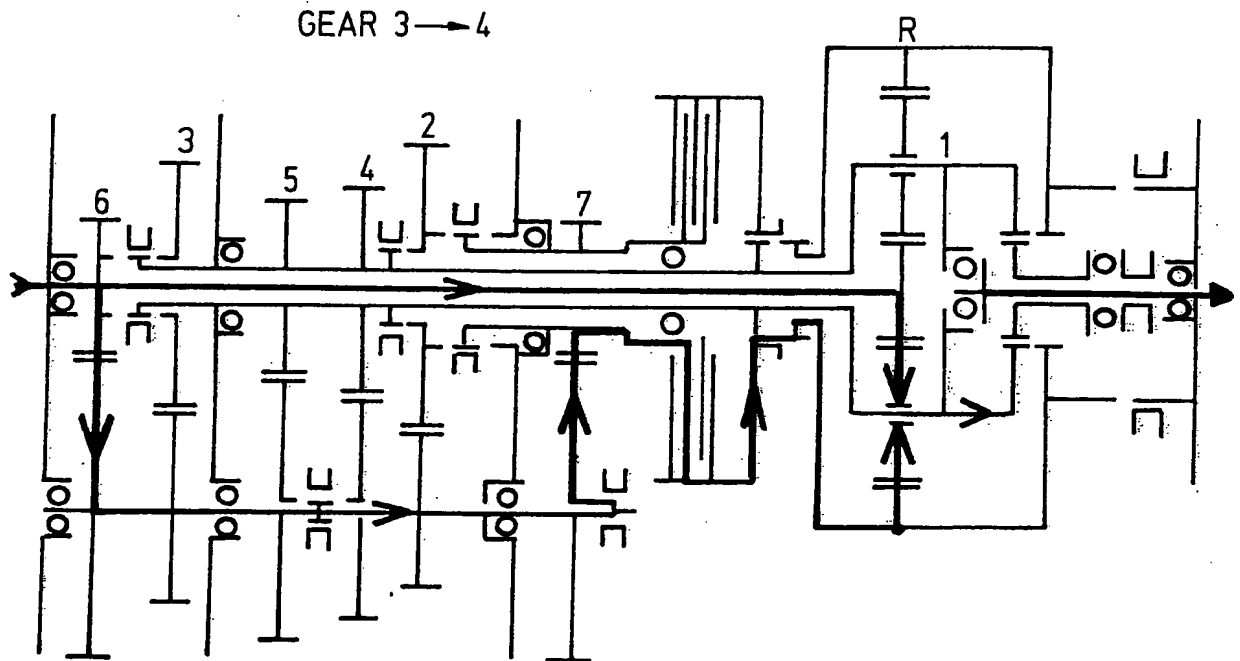


Fig.6

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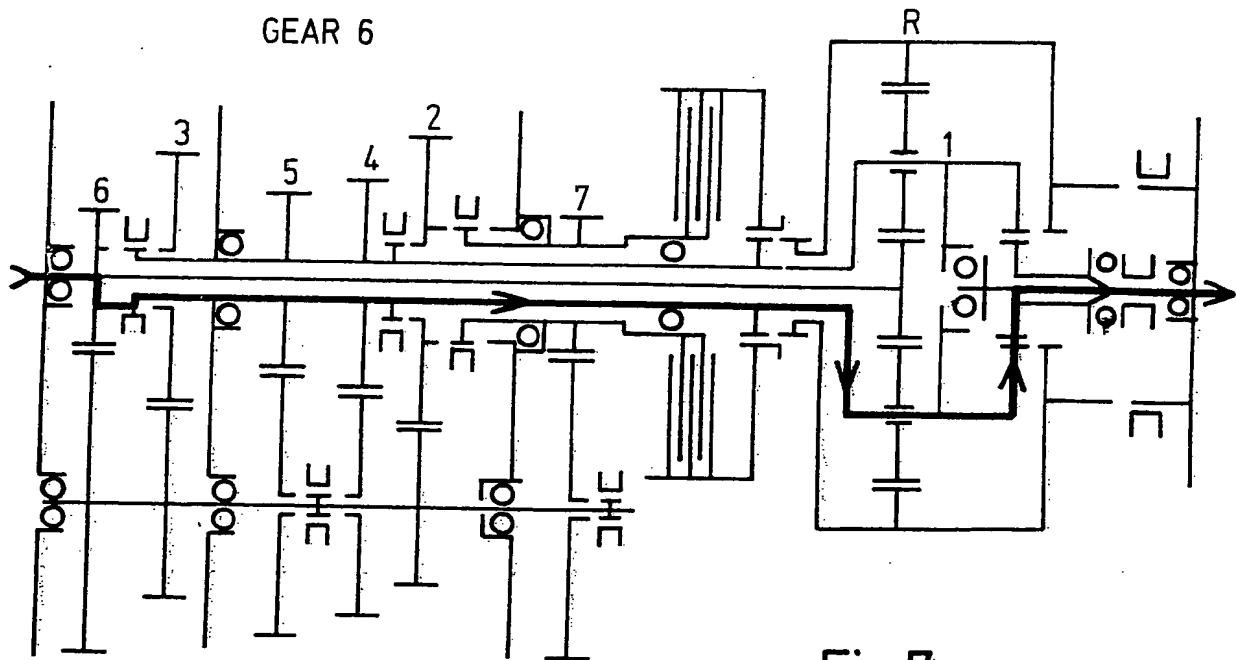


Fig.7

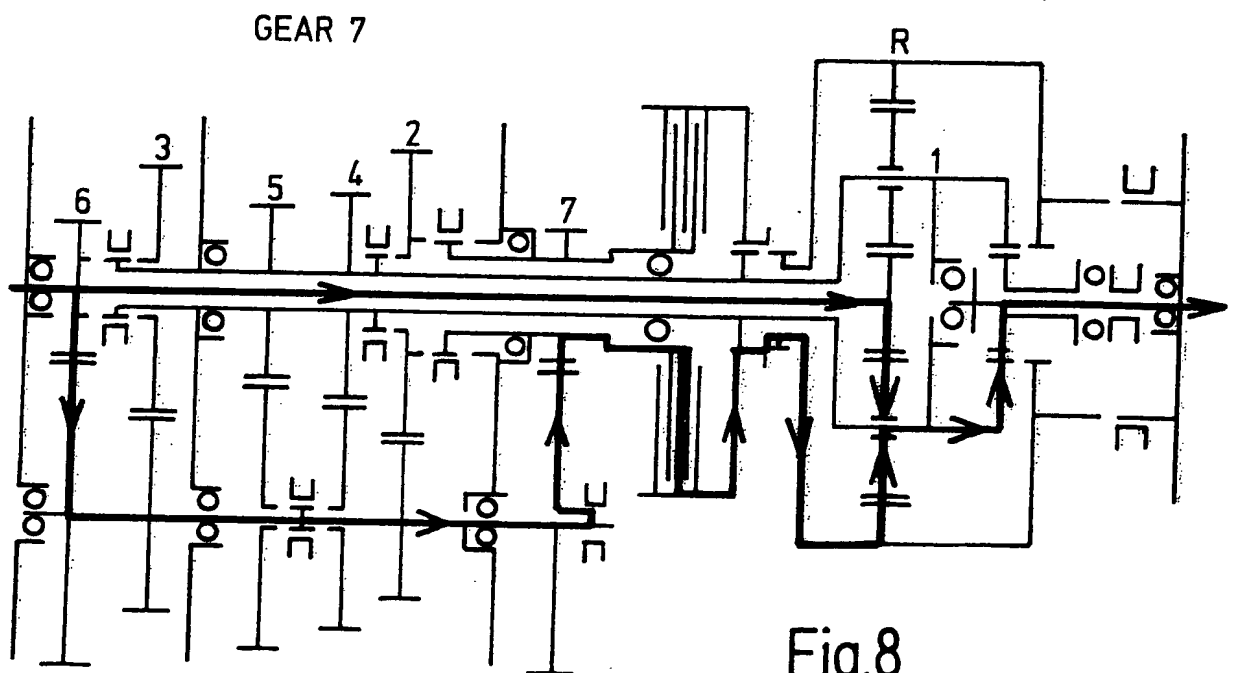


Fig.8

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	SK 3-6 (48)	SK 4-5 (56)	SK 2 (60)	SK 7 (68)	SK IL (64)	LK (16,74)	SK AL (76)	SK Abtrieb (42)	Arretierung (39)
FORW. START	0	0	0	0	CASE	S	HR	PT	0
1st GEAR	0	0	0	0	-	0	HR	PT	X
	0	0	X	0	2nd GEAR	S	HR	PT	0
2.	0	0	X	0	2nd GEAR	0	HR	PT	0
	0	0	X	0	2nd GEAR	S	HR	PT	0
3.	X-3	0	X	0	2nd GEAR	0	HR	PT	0
	0	0	0	X	0	S	HR	PT	0
4.	0	X-4	0	X	0	0	HR	PT	0
	0	0	0	X	0	S	HR	PT	0
5.	0	X-5	0	X	0	0	HR	PT	0
	0	0	0	X	0	S	HR	PT	0
6.	X-6	0	0	X	0	0	HR	PT	0
	0	0	0	X	0	S	HR	PT	0
7.	0	0	0	X	0	X	HR	PT	0
REARW. START	0	0	0	0	CASE	S	PT	HR	0
R	0	0	0	0	CASE	X	PT	HR	0

Captions: X - shifted HR - ring wheel  
0 - non - shifted PT - planet carrier  
S - frictional state

Fig.9

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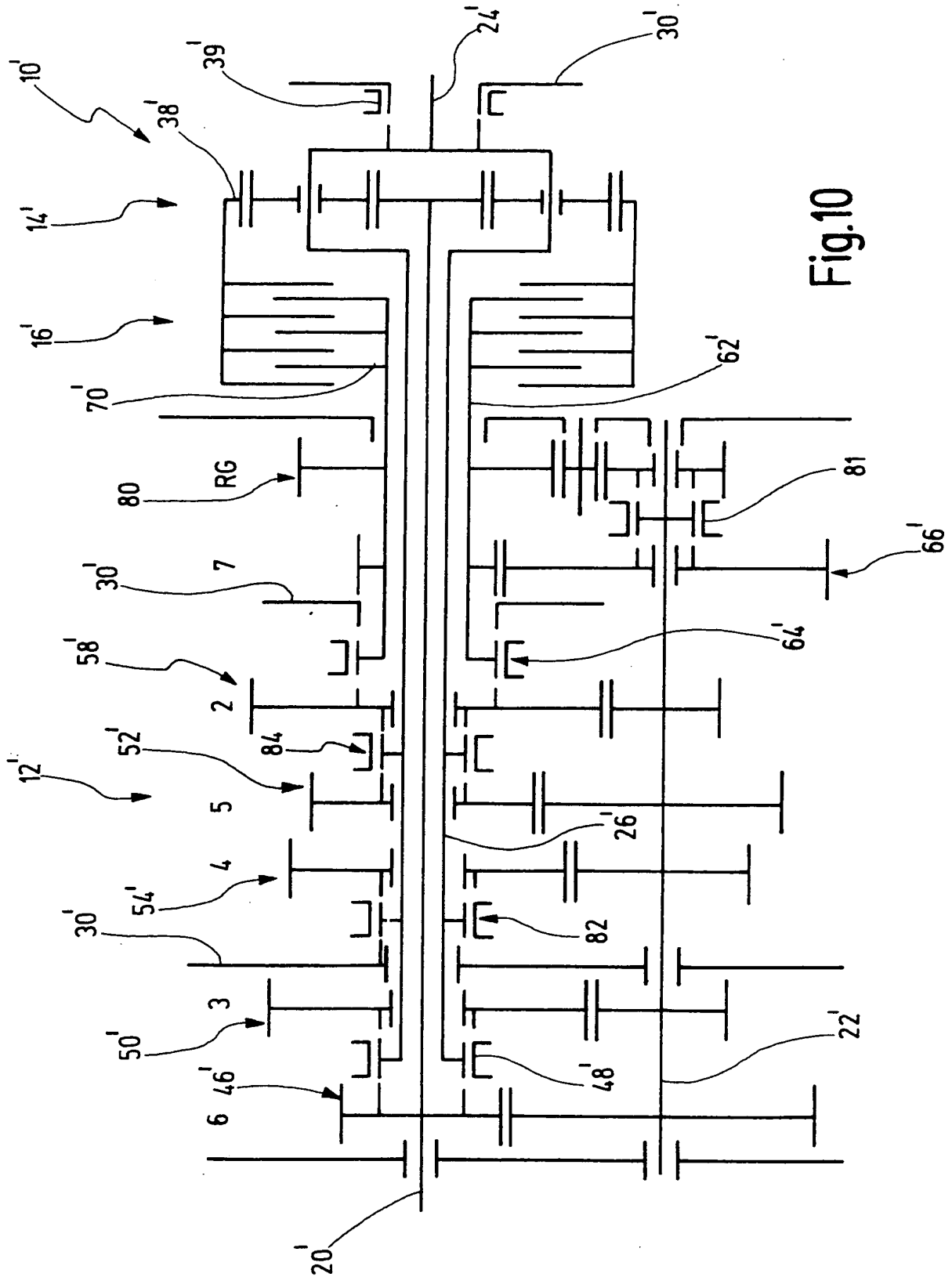


Fig.10

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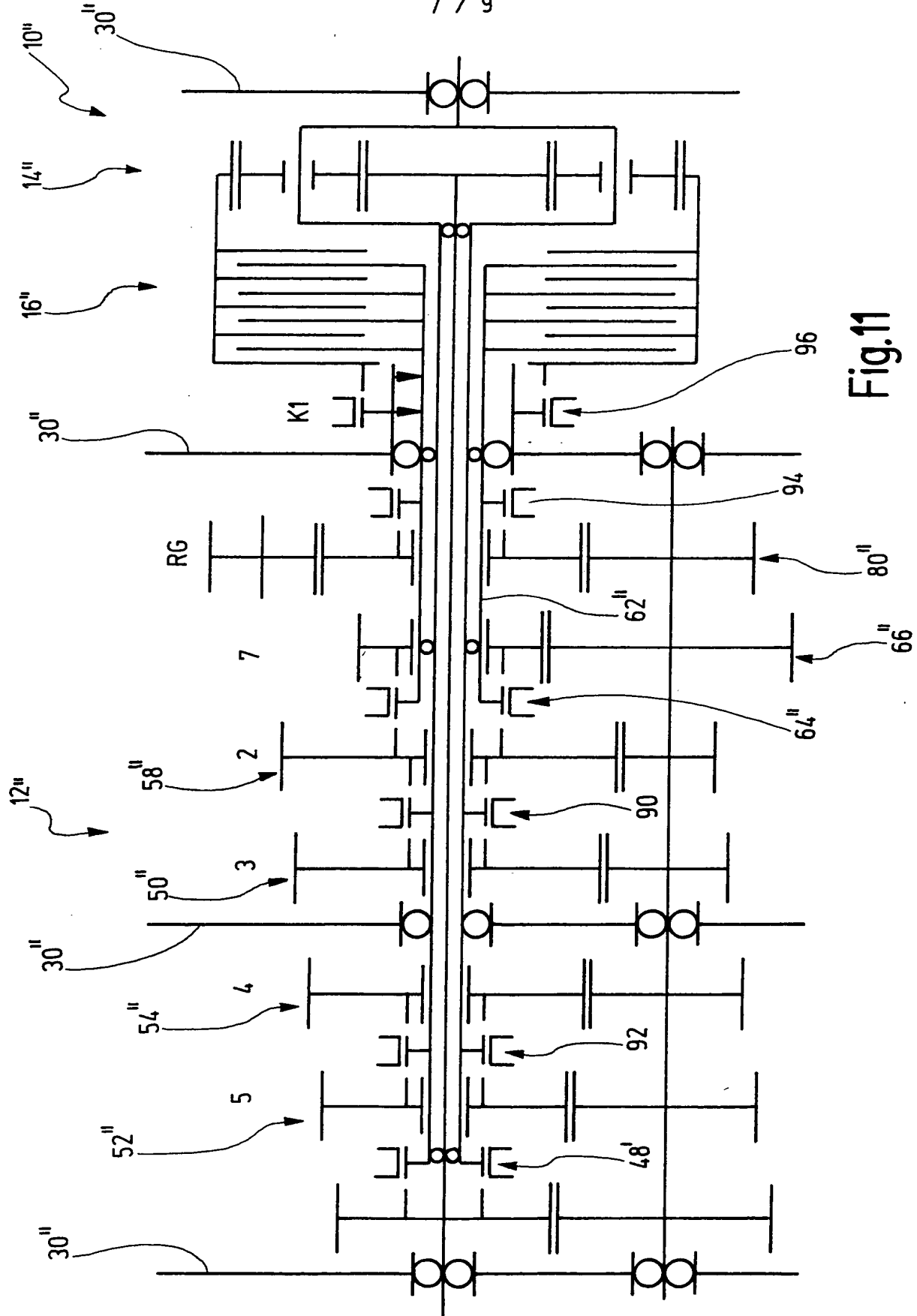


Fig.11

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	SK 6-3 (84')	SK 4 (82)	SK 5-2 (84)	SK 2-G (IL) (64')	SK 7-R (IL) (81)	K1 (not shown in Fig. 10)	LK (16')
FORW.START.	0	0	0	X-6	0	0	S
1st GEAR	0	0	0	X-2	0	X	0
	0	0	0	X-2	0	0	S
2.	0	0	X-2	X-2	0	0	0
	0	0	0	X-2	0	0	S
3.	X-3	0	0	X-2	0	0	0
	0	0	0	0	X-7	0	S
4.	0	X-4	0	0	X-7	0	0
	0	0	0	0	X-7	0	S
5.	0	0	X-5	0	X-7	0	0
	0	0	0	0	X-7	0	S
6.	X-6	0	0	0	X-7	0	0
	0	0	0	0	X-7	0	S
7.	0	0	0	0	X-7	0	X
REARW.START	0	0	0	0	X-R	0	S
R	0	0	0	0	X-R	0	X

Captions:  
 X - shifted  
 0 - non-shifted  
 S - frictional state

Fig.12

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	SK 6 (48')	SK 5-4 (92)	SK 3-2 (90)	SK 2-7 (IL) (64")	SK R-G (IL) (94)	K1 (96)	LK (16")
FORW.START.	0	0	0	0	X-G	0	S
1st GEAR	0	0	0	X-2	0	X	0
	0	0	0	X-2	0	0	S
2.	0	0	X-2	X-2	0	0	0
	0	0	0	X-2	0	0	S
3.	0	0	X-3	X-2	0	0	0
	0	0	0	X-7	0	0	S
4.	0	X-4	0	X-7	0	0	0
	0	0	0	X-7	0	0	S
5.	0	X-5	0	X-7	0	0	0
	0	0	0	X-7	0	0	S
6.	X	0	0	X-7	0	0	0
	0	0	0	X-7	0	0	S
7.	0	0	0	X-7	0	0	X
REARW.START	0	0	0	0	X-R	0	S
R	0	0	0	0	X-R	0	X

Captions: X - shifted  
 0 - non-shifted  
 S - frictional state

Fig.13